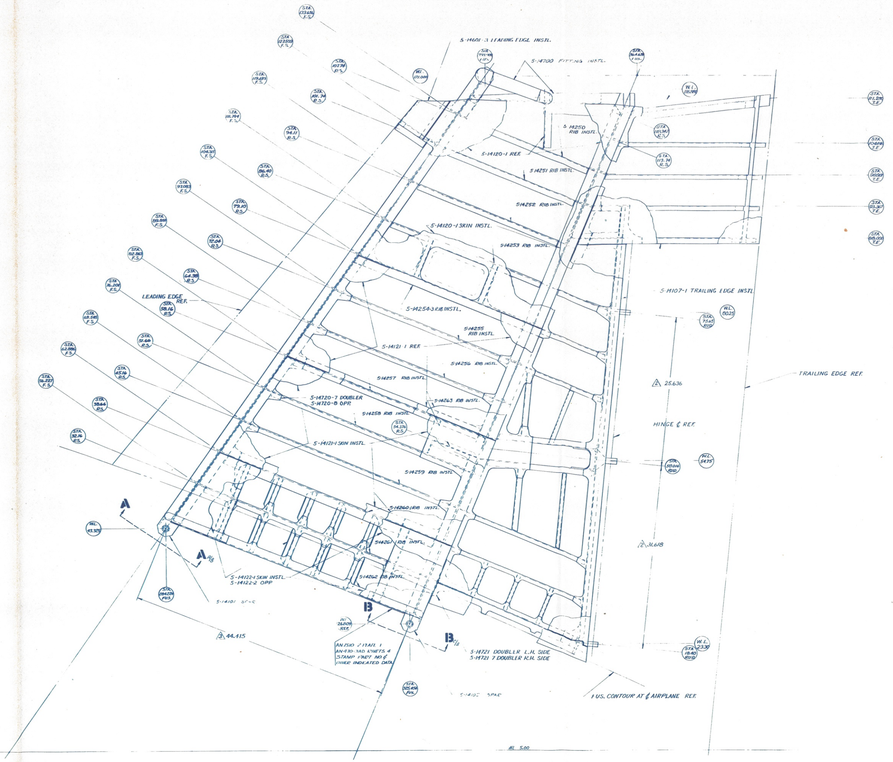
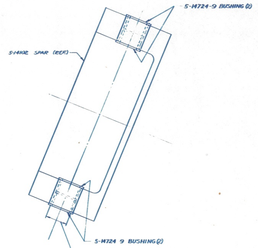
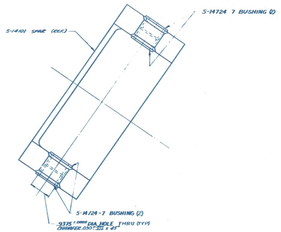


VIEW LOOKING INB'D, L.H. SIDE



VIEW **B - B**
FULL SIZE



VIEW **A - A**
FULL SIZE

QUANTITY PER ASSEMBLY	PART NO.	PART NAME	STOCK SIZE	MATERIAL	SPEC
1	S-14002	STRUCTURE ASSEMBLY UPPER STABILIZER			
1	S-14001	LEADING EDGE INSTL.			
1	S-14030	FITTING INSTL.			
1	S-14211	DOUBLER L.H. SIDE			
1	S-14121	DOUBLER R.H. SIDE			
1	S-14107-1	TRAILING EDGE INSTL.			
1	S-14001-1	LEADING EDGE INSTL.			
1	S-14124-9	BUSHING			
1	S-14124-7	BUSHING			
1	S-14181	SPARE			

NOTES:

1. FOR CONTOUR SEE LINES LAYOUT NO. S-30901
2. ℄ IN ALL RIBS HOLES MACHINED WITH S-14120-1 REF. WITH R.H. FINE INTERCHANGEABILITY.
3. ℄ IN ALL RIBS HOLES MACHINED WITH S-14120-1 REF. WITH L.H. FINE INTERCHANGEABILITY.
4. FIN TO BE INTERCHANGEABLE WITH S-30901 FOR AFT STATIONS.

DRAWING NO.	ALTERATION	DRW	BY	DATE

DRAWING NO.	ALTERATION	DRW	BY	DATE

DRAWING NO.	ALTERATION	DRW	BY	DATE

CONFIDENTIAL

S-14002

SHEET 1 OF 4 SHTS.

REVISION LETTER

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MATERIAL SPECIFICATIONS	
MANUFACTURING PROCESS SPECIFICATIONS	S-30004 HEAT TREAT
ANGLES ± 30'	
MACHINING ± 15'	
TOLERANCES ± .010	
TOOLMARKS 125	

CONSOLIDATED VULTEE AIRCRAFT CORP.
SAN DIEGO, CALIFORNIA

STRUCTURE ASSEMBLY UPPER STABILIZER

S-14002

SCALE 1/2

DRAWN
TRACED
CHECKED
ENGINEER APPROVAL
DATE 6-14-43

1 S-14001
1 S-14030
1 S-14211
1 S-14121
1 S-14107-1
1 S-14001-1
1 S-14124-9
1 S-14124-7
1 S-14181

S-14002-B